



# CLF5043

Core Flux for Lead Free Alloy

(Fine wire application: Auto-Soldering)

免清洗焊剂芯无铅焊料

(细线径焊接应用:自动焊接工业)

## PRODUCT SPECIFICATIONS

## 产品规格

The core flux is compatible with Singapore Asahi's patented lead free alloy, Viromet 349 and Viromet 347. It is used in fine wire application. CLF5043 solder wire is commonly available in various diameters such as 0.25, 0.3 and 0.4mm.

CLF5033是为了配合新加坡朝日专利的无铅焊料, Viromet 349 和 Viromet 347 所研发的。应用在细线径焊接。CLF 5043 焊丝可以有 0.25, 0.3, 0.4mm等不同线径。

	Specification 特性	Industry Classifications 标准规格
Flux Content 焊剂含量	3.0 ± 0.3 wt%	新加坡朝日
Density @ 25 <sup>0</sup> C 比重 @ 25 <sup>0</sup> C	1.066	新加坡朝日
Silver Chromate Test 铬酸银测试法	不含卤素	ANSI/J-STD 004 / JIS Z 3197
Water Extrat Resistivity 水萃取电阻率	> 1.0 X 10 <sup>4</sup> Ω-cm	JIS Z 3197
Surface Insulation Resistance 表面绝缘电阻值	>1.0 X 10 <sup>9</sup> Ω >1.0 X 10 <sup>11</sup> Ω	IPC TM-650 2.6.3.3 (1000小时, 85°C, 85%RH) JIS Z 3197 (168小时, 85°C, 85%RH)
Surface Insulation Resistance 表面绝缘电阻值	> 1 X 10 <sup>11</sup> Ω	JIS Z 3197:1999 cum JIS C 0028: 1988 (240 hrs, 25°C & 65 °C, 90%RH)
Spread Factor 扩散率	>80.0%	ANSI/J-STD 006 / JIS Z 3197
Copper Mirror Test 铜镜测试	Pass, Classified as "M" 合格, 归类为 "M"	ANSI/J-STD 004 / JIS Z 3197
Residue Appearance 残余外观	Pale Yellow & Minimal 少许而浅黄色	新加坡朝日
Dryness Test 干燥测试	Pass 合格	JIS Z 3197

### APPLICATIONS

For repair and touch-up process of assemblies. The flux effectively reduces the surface tension of lead free alloys at a temperature requirement of 330 to 380 °C.

### 使用方法

加工及维修电子元件。助焊剂能有效的减少无铅焊料的表面张力。使用温度为330 - 380 °C。

### RESIDUE REMOVAL

This no-clean formulation does not require cleaning after soldering.

### 残留处理

焊接后, 有少许残留。残留干而透明且不具腐蚀性。因此, 焊接后不需清洗残留。



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